FIRST ANGLE PROJECTION(ALL DIMENSIONS IN MILLIMETRES)

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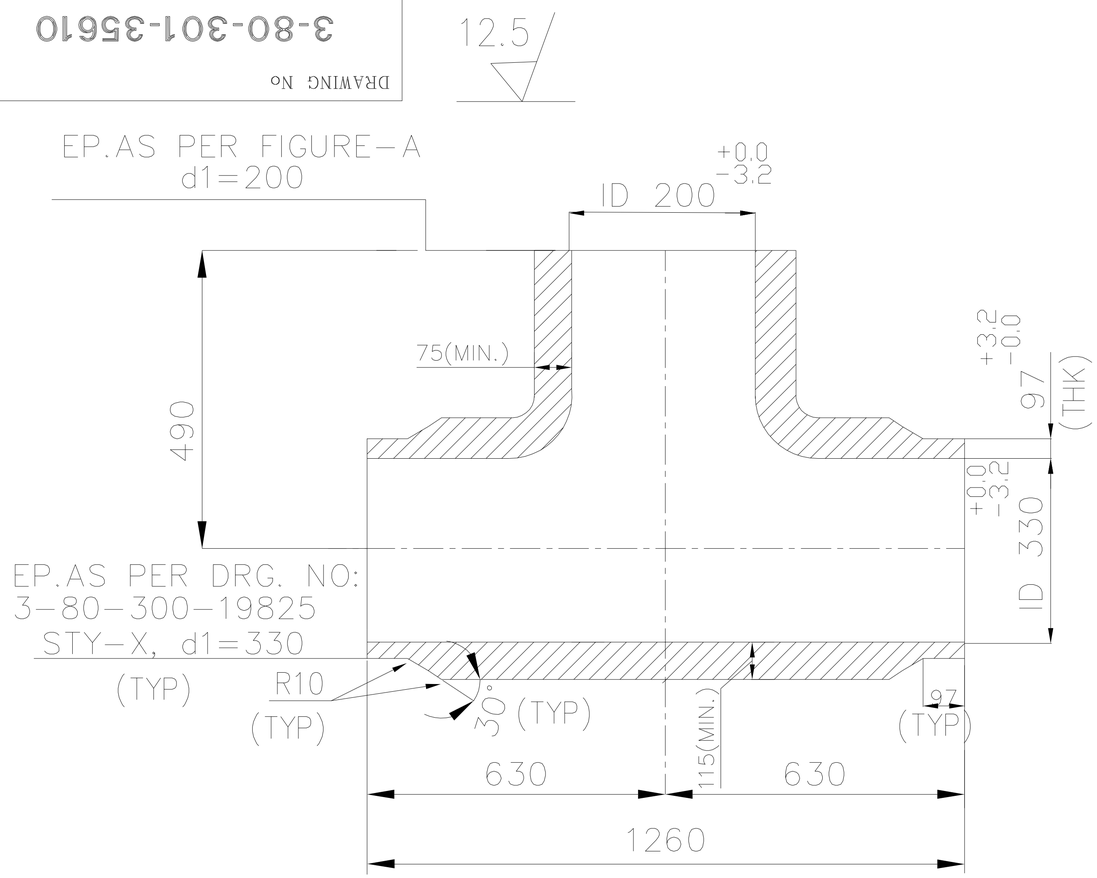
DRAWING No 3-80-301-35610



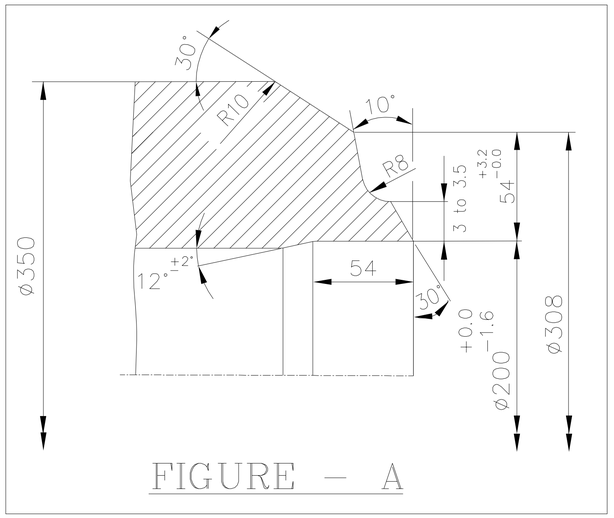


FIGURE - A

NOTES :-

01. DESIGN PRESSURE : 294.8 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 601° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. / VAR NO.	MATERIAL CODE / MATERIAL SPEC.	A / C	UNIT WT. / QTY.
01	BW UNEQUAL TEE ID330X97/ID200X54	3-80-301-35610		92 505 193 0000 / SA 182 F91	A	1753.934 / 1

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

	NAME	SIGN	DATE	NO OF ITEMS
DRN	S ARUNSHARMA		12.04.19	
CHD	P SURESH		12.04.19	
APPD	SARAVANAN C		12.04.19	

REV	DATE	ALTD : / APPD :	REV	DATE	ALTD : / APPD :
02			01		

DEPT. / CODE	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	ITEM No.
	C/M/F	N.T.S.			

TITLE: BW UNEQUAL TEE (ID330X97/ID200X54-SA182F91)

CARD CODE: U 01

DRAWING No. 3-80-301-35610

REV 00

SIZE A3